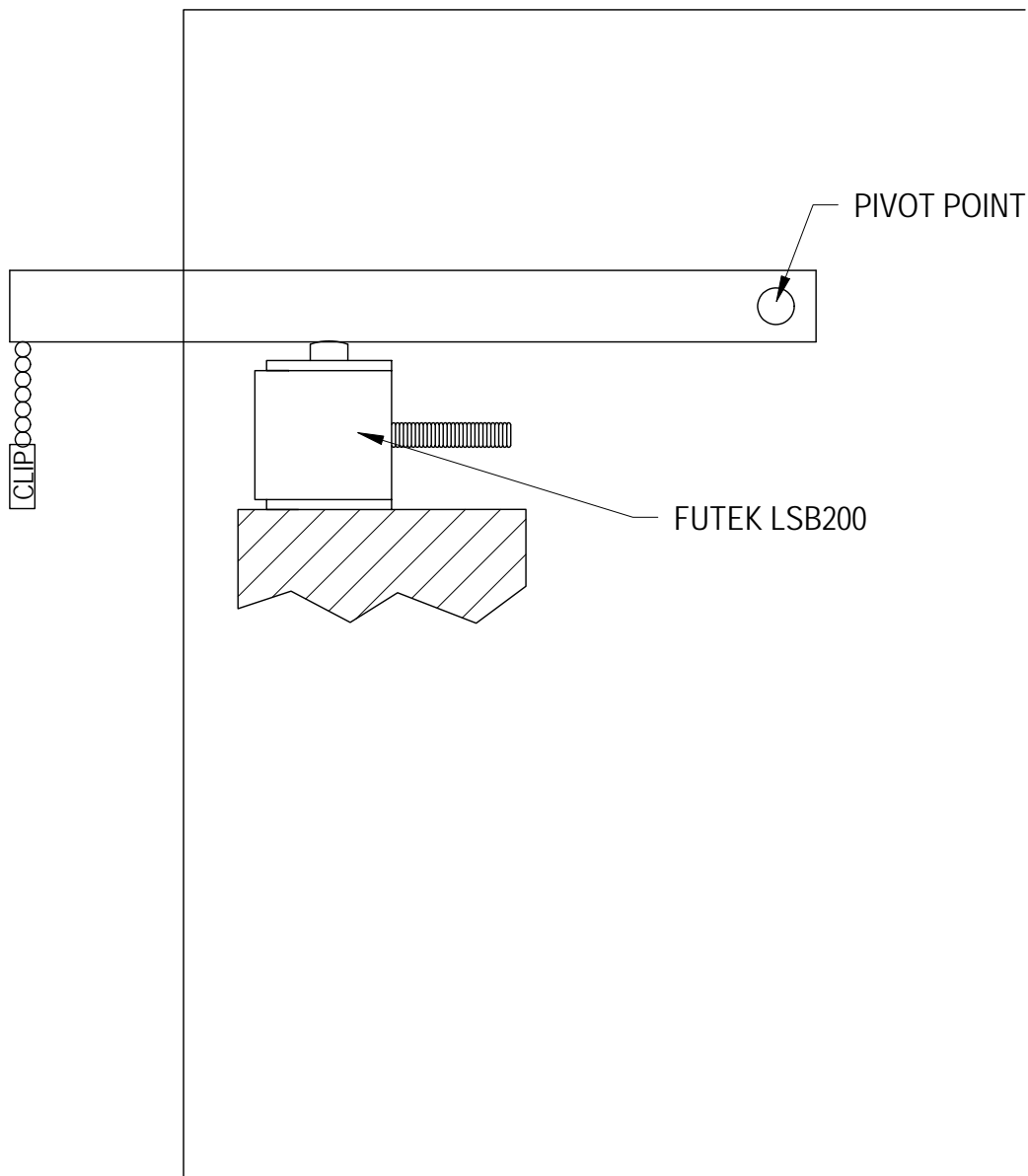


**PRELIMINARY
DRAWING**

TOP VIEW ON MACHINE



MATERIAL:

HEAT TREATMENT - FINISH:

REVISIONS: (Refer to dwg # revision sheet)

PEEL STRENGTH APPLICATION CONCEPT

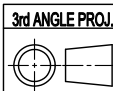
STANDARD NOTES: (Unless Otherwise Specified)

- ALL DIMENSIONS ARE IN INCHES
- DRAWING INTERPRETATION DIMS. PER ASME-Y14.5M
- SURFACE FINISH $\sqrt{16}$ OR BETTER
- REMOVE BURRS AND BREAK SHARP EDGES .005 - .015
- THREADS PER HANDBOOK H-28
- DIMENSIONS ARE SHOWN AFTER PLATING
- ∇ CRITICAL DIM- REQUIRES 100% QC INSPECTION
- ∇ MS REQUIRES 100% MACHINE SHOP INSPECTION

ANGLE:
 $\pm 1/2^\circ$

CHAMFER:
 $\pm 5^\circ$

TOLERANCE:
.X ± 0.1
.XX ± 0.01
.XXX ± 0.005
.XXXX ± 0.001



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MODEL: **LSB200**

DWG No.: **AP1005**

DRAWN BY: R. WALKER

STOCK No: _____

APPROVED BY: -

DATE: **Apr 7, 2006**