

IHH200 Manual



Strain Gage or Load Cell Handheld Display (TEDS Enabled)

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What is TEDS?

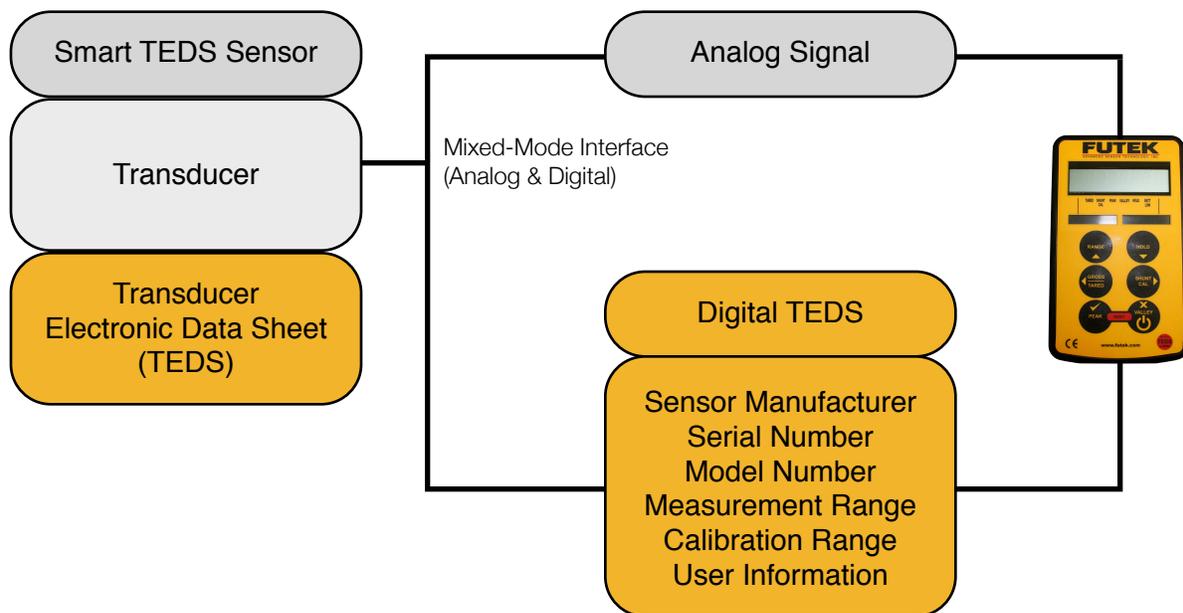
"Plug and play sensor hardware and software make configuring a smart TEDS sensor as easy as plugging a mouse into a PC. The technology has greatly improved efficiency and productivity by completely eliminating manual sensor configuration."

Basic Concept

TEDS is at the heart of the new universally accepted IEEE 1451.4 standard for delivering Plug and Play capabilities to analogue measurement and test instruments. In essence, information in a Transducer Electronic Data Sheet provides interfacing devices with the critical sensor calibration information in order to perform accurate and precise measurements every time.

TEDS works in a similar way in which USB computer peripherals immediately work as they are connected. TEDS enabled equipment maybe swapped and changed without recalibration, saving time and money.

TEDS holds information such as a sensor manufacturer, model and serial numbers, and more importantly all the calibration settings determined by the manufacturer.



How it Works

Plug and play is a data acquisition technology that can simplify the configuration of automated measuring systems by making a sensor's unique identification data available electronically. As implemented according to IEEE P1451.4, data in the form of a transducer electronic data sheet (TEDS) is burned on an electrically erasable programmable read-only memory (EEPROM) chip located on the sensor, so when a properly adapted signal conditioner interrogates the sensor, it can interpret the self identification data. This technology provides a great benefit by eliminating the need for paper calibration sheets. In addition, it can simplify labeling and cabling problems, as well as inventory control issue; by letting you burn location data onto the chip when installing a sensor. And because all sensors produced according to the standard will carry the same basic identically formatted self-identification information, you will be able to mix and match sensors and applicable signal conditioners across manufacturers.



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Advantages

Plug and play sensors are revolutionizing measurement and automation. With Transducer Electronic Data Sheets (TEDS), your data acquisition system can detect and automatically configure sensors. This technology provides:

- Reduced configuration time by eliminating manual data entry
- Better sensor tracking by storing data sheets electronically
- Improved accuracy by providing detailed calibration information
- Simplified asset management by eliminating paper data sheets
- Reliable sensor location by identifying individual sensors electronically

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Introduction

The IHH200 Portable Strain Display Load Cell/Force transducer readout is a microprocessor based portable instrument designed to interface with any full bridge sensor with an output sensitivity of up to 50mV/V. Bridge resistances from 85: upwards can be used with the IHH200.

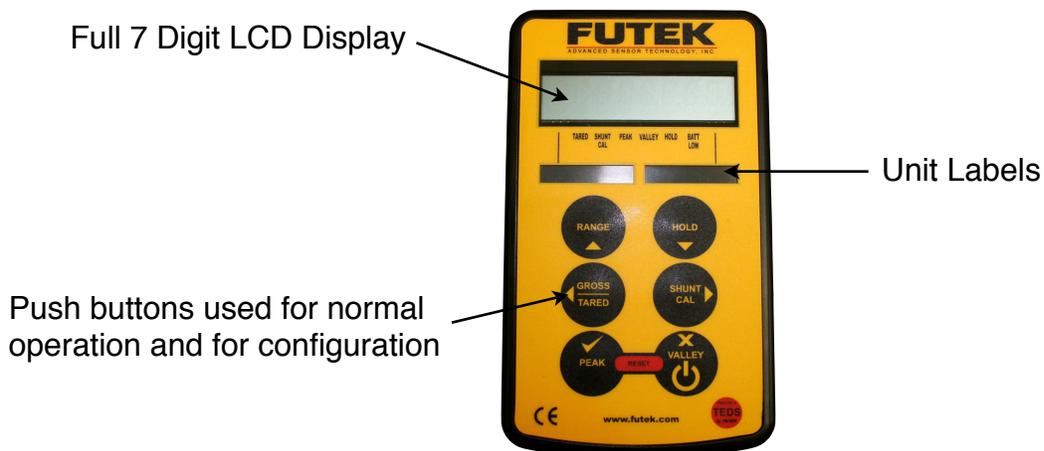
Configuration and calibration of the IHH200 is achieved using the front panel push buttons to navigate through a very simple menu structure.

User functions available on the IHH200 include:-

- Range Selection
- Display Hold/Freeze
- Gross/Tared indication selection
- Peak Hold selection
- Valley Hold selection
- Shunt Cal check

The IHH200 is powered by two internal non-rechargeable AA alkaline batteries. There is an option to have rechargeable alkaline batteries.

User Operation



Electrical Connection Information

Sensor Connections

The standard sensor connection is a 5 pin 723 series Binder connector. The wiring for this is detailed below:

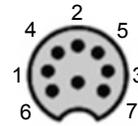
- PIN 1 +ve Excitation
- PIN 2 -ve Excitation, TEDS Common
- PIN 3 +ve Signal
- PIN 4 -ve Signal
- PIN 5 TEDS



RS232 Connections

If the IHH200 has been ordered with the optional RS232 output, then this will be available via a 7 pin 723 series Binder connector. The wiring for this is as detailed below:

- PIN 1 Tx
- PIN 2 Rx
- PIN 3 Gnd



Internal Connections

It may be necessary from time to time to know what the internal connections are. For example, if you disturb some of the connections whilst trying to insert the range legends, or if you need to change the internal shunt calibration resistor. These are shown below for reference only:



Shunt Calibration Resistor

Sensor Connections

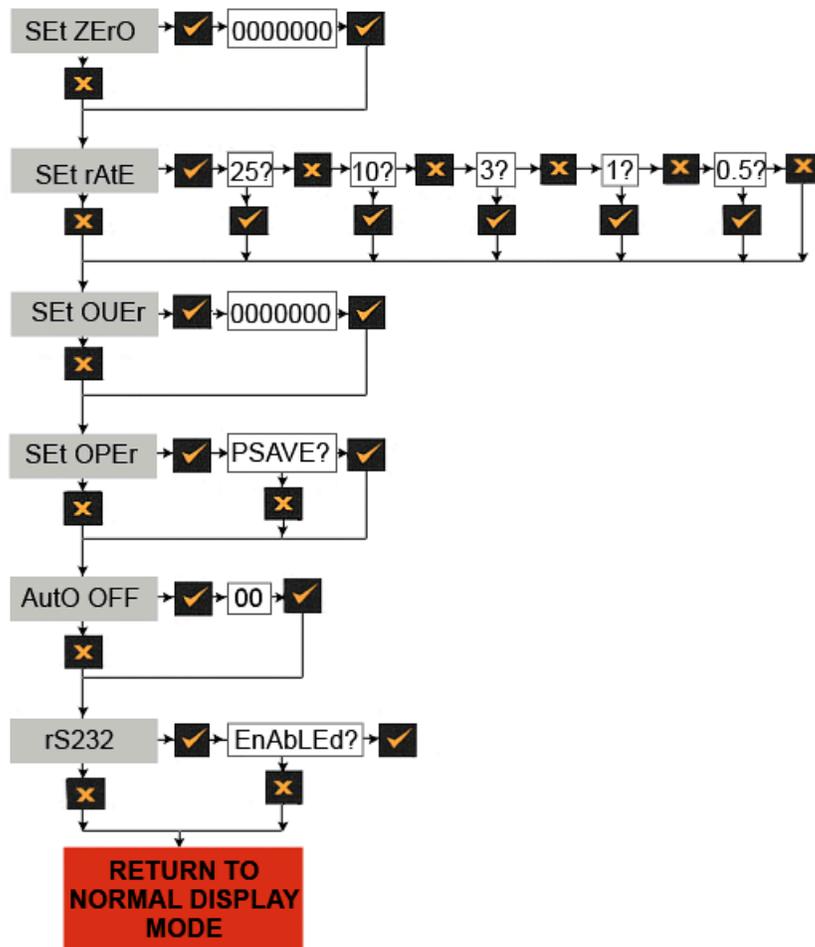
Front Panel Button	Function of Button In Normal Mode
	<p>To switch the IHH200 ON or OFF press and hold  the VALLEY button</p>
	<p>The RANGE button allows the user to toggle between two independent scales. An annunciator highlights the range that has been selected.</p>
	<p>The HOLD button allows you to hold/freeze the current display value when the button is pressed. Pressing the HOLD button again releases the display. The HOLD annunciator is illuminated when in the HOLD mode, and the display will flash to alarm further that the user is not viewing instantaneous display values</p>
	<p>The GROSS/TARED button, when pressed, allows the user to toggle between displaying the Gross or Tared display values. This can be useful in many applications where it is necessary to display the change in display value from a certain part of the measurement range. When in TARED mode the TARED annunciator is lit. When in GROSS mode, the TARED annunciator is not lit.</p>
	<p>The SHUNT CAL button allows the user to press this at any point in time. The standard unit shunts a 100kΩ resistor across the negative excitation and negative signal connections. If this is performed at the end of the calibration procedure, then a figure can be noted, so the user can check calibration accuracy or connection integrity. The button has to be held down to operate. When held down the SHUNT CAL annunciator is lit and the display will flash, to alarm further that the user is not viewing instantaneous display values.</p>
	<p>When the PEAK button is pressed the display will show the last Peak reading. To reset the Peak readings press the PEAK and VALLEY buttons simultaneously. When in PEAK mode the PEAK annunciator will be lit and the display will flash, to alarm further that the user is not viewing instantaneous display values. To turn off Peak mode press the PEAK button.</p>
	<p>When the VALLEY button is pressed the display will show the last Valley reading. To reset the Valley readings press the VALLEY and PEAK buttons simultaneously. When in VALLEY mode the VALLEY annunciator will be lit and the display will flash, to alarm further that the user is not viewing instantaneous display values. To turn off the Valley mode press the VALLEY button.</p>

Menu Structure

Menu Structure

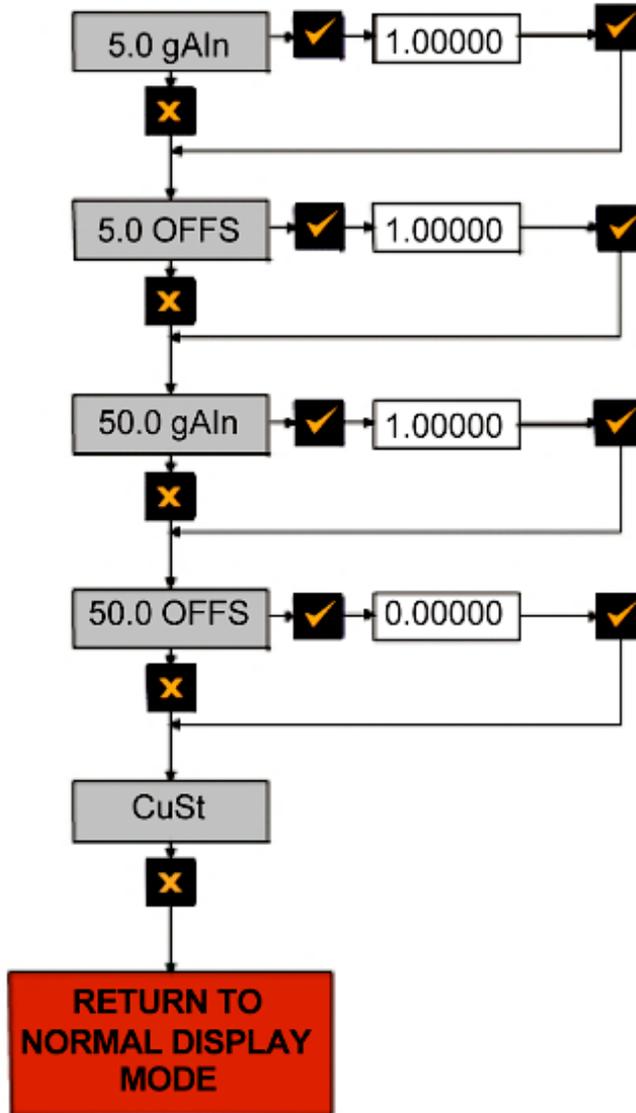
The IHH200 has two menus, details of which are outlined below:

A CONFIGURATION MENU, which enables the user to tailor the operation to meet a specific application requirement. The values selected in the CONFIGURATION MENU are completely independent for each range.



Millivolt per Volt Calibration Menu Structure

To access the **millivolt CALIBRATION MENU**, press and hold  and  for 10 seconds



Configuration Menu

To enter the **CONFIGURATION MENU**, press and hold the  and  buttons for 3 seconds.

Parameter	Set-Up Information
<p>SEt ZERo</p>	<p>Press  to skip to next menu item</p> <p>Press  to set a new system zero</p> <p>This allows the user to introduce a fixed offset to the display value. The GROSS and TARED values are then displayed with this offset taken into account.</p> <p>Values between -9999999 and +9999999 can be entered, using the  and  arrows to select a digit and the  and  arrows to increment or decrement the digits. Press to accept the value and move onto the next parameter.</p> <p>Set Zero may also be set by pressing  and  at the same time.</p>
<p>SEt rAtE</p>	<p>Press  To skip to next menu item</p> <p>Press  To change the update rate</p> <p>This allows the user to set the display update rate, the options available are the update rates of the display in Hz. Please note that the 25Hz update is only available in PEAK or VALLEY</p> <p>When you choose to change the update rate you will be prompted whether you want to select 25Hz, if you do not press . You will then be prompted to select any of the other values, which in order, are 10Hz, 3Hz, 1Hz, 0.5Hz. To set the update rate for the value you want press .</p>
<p>SEt OUER</p>	<p>Press  To skip to next menu item</p> <p>Press  To set overload alarm</p> <p>This allows the setting of a visual overload. The value entered is the display value at which the IHH displays OUERLOAD.</p> <p>Values between -9999999 and +9999999 can be entered, using the  and  arrows to select a digit and the  and  arrows to increment or decrement the digits. Press  to accept the value and move onto the next parameter.</p>

Parameter	Set-Up Information
<p>SEt OPEr</p>	<p>Press  To skip to next menu item.</p> <p>Press  To select operation mode.</p> <p>This allows the enabling or disabling of the power save mode, which updates at 1 update per second and pulses the sensor excitation. This results in a lower accuracy (1 part in 20,000).</p> <p>To enable press  .</p> <p>To disable press  .</p>
<p>AUto OFF</p>	<p>Press  To skip to next menu item.</p> <p>Press  To set auto power off.</p> <p>This enables the setting of an auto power off value. The value entered is in minutes. If no front panel buttons are pressed for the time set here, then the indicator will automatically power off, to conserve battery life.</p> <p>Values between 05 and 99 can be entered (00 leaves the IHH permanently powered), using the  and  arrows to select a digit and the  and  arrows to increment or decrement the digits. Press  to accept the value and move onto the next parameter.</p>
<p>rS232</p>	<p>Press  To skip this parameter and exit menu.</p> <p>Press  To enable the RS232 output.</p> <p>This feature enables you to enable or disable the RS232 output. Further details of the format are provided further into this manual. The RS232 output is an option that has to be RS232 ordered with the IHH. To conserve battery life, it is suggested that the RS232 output is disabled when it is not required.</p> <p>To enable press  .</p> <p>To disable press  .</p>

Calibration Menu



To enter the **CALIBRATION MENU**, press and hold the **RANGE** and **HOLD** buttons for 3 seconds.

Parameter	Set-Up Information
<p>SENS 5.0</p>	<p>Press  To skip to next menu item</p> <p>Press  To change sensor input sensitivity</p> <p>This allows the calibration engineer to change the sensitivity range of the IHH200 when connecting to sensors with a sensitivity of greater than 5mV/V. The IHH200 is factory set for 5mV/V. To ensure the unit is set to 5mV/V press </p> <p>To select 50mV/V you need to power down the unit and access the internal circuit board. Move link LK1 and place it onto JP1. Power on the IHH200 and return to this point of the calibration menu. You will notice that the menu parameter has changed to SEnS 50.0; press  to change the sensitivity to 50mV/V and move on to the next parameter.</p>
<p>SET rES</p>	<p>Press  to skip to next menu item</p> <p>Press  to the set the display resolution</p> <p>This parameter sets the decimal point position for the display and the resolution, i.e. a value of 000.005 would display the reading to 3 decimal places and the readings will change in steps of 0.005.</p> <p>The decimal point position is moved one place to the right each time you press the  and  together.</p> <p>Any value can be entered for the resolution, using the  and  arrows to select a digit and the  and  arrows to increment or decrement the digits. Press  to accept the value and move onto the next parameter.</p> <p>To save the settings and move on to the next parameter press </p>
<p>CALibrAt</p>	<p>THIS MENU IS DISABLED WHEN TEDS IS ENABLED</p> <p>Press  to skip to next menu item.</p> <p>Press  to the enter the calibration routine</p> <p>If you have chosen to enter the calibration routine you will be prompted whether you want to select LIVE. If you do not press , press . You will then be prompted to select either of the other calibration methods, which in order, are tAbLE and CAL VAL. To select any of the calibration methods press . Otherwise press </p> <p>For more detailed calibration information, please refer to the calibration section of the manual.</p>

Parameter	Set-Up Information
<p>tedS</p>	<p>ENABLING TEDS DISABLES CALIBRATE MENU</p> <p>Press  to skip this parameter and exit menu.</p> <p>Press  to enable or disable TEDS.</p> <p>If you have chosen to enter the TEDS calibration, EnAbLEd? appears.</p> <p>If you have chosen to enter the TEDS you will be prompted whether you want to select EnAbLEd? If you do not press , press . If you have selected enabled, two flashing indicators will appear.</p> <p>For more detailed TEDS calibration information, please refer to the TEDS section of the manual.</p>

Millivolt per Volt Calibration Menu Structure



To enter the **MilliVolt per Volt Calibration Menu**, press and hold the **RANGE** and **PEAK** buttons for 3 seconds.

Parameter	Set-Up Information
5.0 gAIn	<p>Press To skip to next menu item</p> <p>Press To change the 5mV/V gain.</p> <p>Here the factory gain calibration can be changed to a measured value (see Milli-Volt Calibration Procedure - back end of manual).</p> <p>Once the derived value has been entered press to confirm.</p>
5.0 OFFS	<p>Press to skip to next menu item</p> <p>Press to change the 5mV/V offset.</p> <p>Here the factory offset value can be changed to a measured value (see Milli-Volt Calibration Procedure - back end of manual).</p> <p>Once the derived value has been entered press to confirm.</p>
50 gAIN	<p>THIS CAN ONLY BE SET WHEN USING 50mV/V RANGE</p> <p>Press To skip to next menu item</p> <p>Press To change the 50mV/V gain.</p> <p>Here the factory gain calibration can be changed to a measured value (see Milli-Volt Calibration Procedure - back end of manual).</p> <p>Once the derived value has been entered press to confirm.</p>
50 OFFS	<p>THIS CAN ONLY BE SET WHEN USING 50mV/V RANGE</p> <p>Press to skip to next menu item</p> <p>Press to change the 5mV/V offset.</p> <p>Here the factory offset value can be changed to a measured value (see Milli-Volt Calibration Procedure - back end of manual).</p> <p>Once the derived value has been entered press to confirm.</p>

Operation Features

Normal Display Operation

The IHH200 has a full 7 digit display, which can be scaled using the calibration menu to suit the application it is to be used in. The display can display the instantaneous, peak or valley values. It is also possible to hold the display value (this only operates when not in peak or valley mode).

The display update rate, decimal point position and resolution can be set to suit.

The IHH200 has two independent ranges. All values set in one range are totally independent from the other.

Switching the IHH200 On/Off



The IHH200 is switched ON or OFF by pressing and holding down the button for 3 seconds.

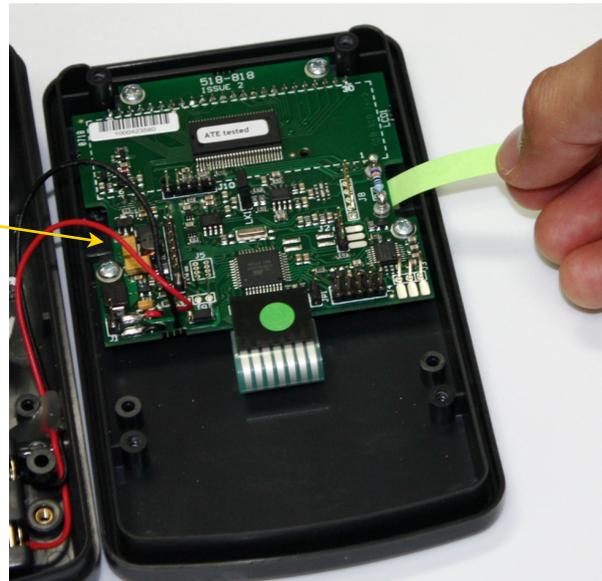
It is also possible to set an Auto-off value in the configuration menu, so that the IHH200 automatically switches itself off after a preset time, if there is no keyboard activity.

Range Button

The range feature allows for the setting of two totally independent setup ranges to be selected, if required. To switch between ranges simply press the range button. If TEDS has been enabled then only 1 range is permissible.

When you enter either the calibration menu or configuration menu, the parameters you will be setting are those for the range you have selected. An annunciator is lit to identify which range has been selected. The IHH200 is supplied with engineering unit legends; these can be slid into a window, located on the inside of the front panel. These labels then help to further identify the units being displayed for each range. Please refer to the photo below:

Legend labels are inserted both sides



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HOLD Button

The hold button allows the user to freeze the display when it is pressed. When pressed again the display returns to its normal operating mode. When in hold mode the display will flash and the hold annunciator will be lit, to ensure that this feature is not accidentally turned on without the user noticing.

The hold feature can not be used when the IHH200 is in either peak or valley hold mode.

GROSS/TARED Button

The gross/tared button, when pressed, toggles between the gross and tare display values. This enables the user to zero the display (by putting the IHH200 into tare mode) and displaying the change in display value from that point. This is useful for certain weighing applications where a tare weight exists, which can be removed by putting the IHH200 into tare mode.

SHUNT CAL Button

The shunt calibration button, when pressed, puts an internal 100k Ω resistor across the -ve excitation and -ve signal of the sensor, generating a simulated output from the sensor, therefore giving a simulated display value. This can be pressed immediately after the sensor has been calibrated with the IHH200 and noted down for later reference. The value noted can be used to get an idea of the calibration accuracy at a later date, or for checking the integrity of the sensor and sensor cabling.

The shunt calibration resistor can be changed to suit specific requirements. It is suggested that a 15ppm \pm 0.1% tolerance resistor is used.

PEAK Button

When pressed this button puts the IHH200 into peak mode. This will display the highest display reading and hold it on the display until it is reset or a higher value is reached. To reset the peak display, press the peak and valley buttons simultaneously. In peak mode it is possible to capture peaks at a rate of up to 25Hz. To turn off the peak mode, press the peak button.

VALLEY Button

When pressed this button puts the IHH200 into valley mode. This will display the lowest display reading and hold it on the display until it is reset or a lower value is reached. To reset the valley display, press the peak and valley buttons simultaneously. In valley mode it is possible to capture valleys at a rate of up to 25Hz. To turn off the valley mode, press the valley button.

Configuration Menu Parameters

SEt ZERo Parameter

The **SEt ZERo** parameter is meant to be accessible to the user. It allows the removal of fixed display offset values from the display, so that the GROSS and TARED features can operate from a zero point. This may also be considered as a manual tare facility. To zero the display, simply enter the value that you wish to subtract from the display in the **SEt Zero** parameter. i.e. if the display reads 000.103 and you wish it to read 000.000, then enter 000.103 in the **SEt ZERo** parameter.

Set Zero may also be achieved by pressing Gross/TARED and Shunt Cal button simultaneously.

Different values can be set for each RANGE.

SEt rAtE Parameter

The **SEt rAtE** value sets the display update rate. The options available are 25Hz, 10Hz, 3Hz, 1Hz and 0.5Hz. Different update rates can be set for each RANGE.

The 25Hz rate only updates at this rate when in the PEAK or VALLEY mode. When in normal display mode it has been limited to a 3Hz update, as the digit fluctuations are impossible to view with the human eye.

The 10Hz, 3Hz, 1Hz and 0.5Hz rates update the display every 100mS, 300mS, 1000mS and 2000mS respectively. The IHH200 when it leaves the factory is set at 3Hz.

SEt OVEr Parameter

The **SEt OVEr** parameter allows the user to set a visual alarm. The value that is entered is the display value that you want the alarm to activate at. When the alarm is activated the word **OVERLOAd** appears on the screen. To remove the alarm, the display value must be reduced to a value that is lower than that set in the **SEt OVEr** parameter. This can be very useful as a safety feature, or simply as a quick indication of when a preset level has been reached.

This value entered can be anywhere over the entire display range, so there are no limitations. Different values and settings are available for each RANGE.

SEt OPEr Parameter

The IHH200 has a special power saving mode, which can be enabled or disabled within this parameter, pressing  when asked whether you wish to select **P SAve?** will put the IHH200 into power save mode for the RANGE selected. Pressing  will de-activate the power save facility.

When the power save facility is activated, battery life is conserved by pulsing on the excitation voltage to the sensor. As a result the accuracy is reduced, as is the update rate. When in this mode, the quickest update rate is 3Hz and the accuracy of the display is reduced to 1 digit in 10,000. It is important to note these limitations when deciding whether to use the power save facility. However, it is also possible to set one RANGE with power save activated and the other without.

The benefit is that the battery life, based on a 350Ω sensor bridge being connected, increases from 45 hours to 450 hours.

It is also important to remember that when the IHH200 is re-calibrated with a sensor, the power save facility will be automatically turned off. The power save facility will therefore need to be re-activated after calibration has been completed.

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Auto OFF Parameter

The **Auto OFF** parameter is another power saving feature. It allows for the setting of a time period in minutes, between 05 and 99 (00 de-activates **Auto OFF**). i.e. if this was set to 25, and if the IHH200 detects no keyboard activity for a continuous 25 minute period, then the IHH200 will power down to conserve power. If keyboard activity is detected at any time during the 25 minute period, then the time period is restarted.

This can be a useful feature in a site environment, should the IHH200 be left unintentionally powered on.

rS232 Parameter

This parameter allows the user to enable the RS232 output from the IHH200, by pressing  when prompted by **EnAbLEd?** On the display, pressing  will disable the RS232.

The output format is ASCII. The display value is passed to the RS232 port each time the display updates, with a carriage return at the end of each data string. The string information is as follows:

Baud Rate	=	9600 baud
Stop bits	=	1
Parity	=	None
Data bits	=	8

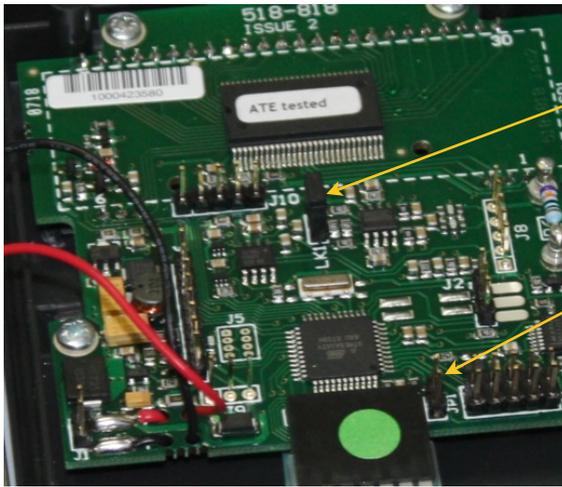
Calibration Menu Parameters

SEnS 5.0 Parameter

The IHH200 is factory set to enable calibration with sensors generating an input signal of 5mV/V or less. In the majority of cases it will not be necessary to read higher signal levels. If however, a higher sensitivity sensor is used with the IHH200, it will be necessary to gain access to the internal PCB (you must turn the IHH200 off) to move link LK1 to JP1 (see picture below) to allow the IHH200 to accept sensitivities of up to 50mV/V. TEDS should only be used with 5mV/V as 50mV/V is not factory calibrated.

Once this link has been moved, you will need to go back into the CALIBRATION MENU. When re entering the menu, you will notice that the parameter **SEnS 5.0** has changed to **SEnS 50.0** to change the sensitivity to 50mV/V press

, the IHH200 will now check the position of the link and change the sensitivity. It will now be necessary to recalibrate any sensors that you may previously have calibrated to this instrument.



Sensitivity link should be in this position for use with sensors, with sensitivities $\pm 5\text{mV/V}$

Sensitivity link should be in this position for use with sensors, with sensitivities $>\pm 5\text{mV/V}$

SEt rES Parameter

This parameter enables the setting of two features on the IHH200. It allows you to set the decimal point position of the display, by pressing the and together, to move the point position (each press moves the decimal point position one place to the right). It also allows for the setting of the display resolution or the number of display counts the display changes with an input change. To change the resolution use the and arrows to select a digit you want to change and the and arrows to increment or decrement the digits. Press to accept the value.

CALibrAt Parameter (disabled when TEDS is enabled)

This parameter is used to calibrate and scale the IHH200 with a sensor. There are two basic methods of calibration available. These are **LiVE** and **tAbLE**. There is also a third parameter, which can be used for maintenance and recording purposes. This parameter is **CAL VAL**. The **CAL VAL** value can be viewed after a calibration has been completed and will show the offset and gain figures from any stored calibration. If these figures are noted, they can be used to re-enter at a later date if calibration data is lost for any reason or if the calibration data from a sensor needs to be transferred to another IHH200.

tedS Parameter

This parameter automatically calibrates the IHH200 with the data from the TEDS chip. The two annunciators appear when active connection with a TEDS peripheral has been made. When there is a loss of connection these annunciators flash. When changing a sensor the IHH200 should be power cycled as this is when the TEDS data is read. Calibration Procedures are not available when TEDS is enabled.

TEDS limitations / specifications

ERROR 1 Must be DS2431 or DS2433 Device
ERROR 2 & 3 Must use template 33

Template 33 restrictions

ERROR 6 min physical value = >-9999999.0
max physical value = >9999999.0
ERROR 4 value precision case = 1 or 2
ERROR 7 min electrical value > -5.0mV/V
max electrical value < 5.0 mV/V
ERROR 5 bridge type = FULL (2)
ERROR 8 excitation min = > 5.0
excitation max = < 5.0

Calibration Procedures

The best method of calibration, if it is possible to do so, is the **LiVE** calibration, as this reads in the sensor signal at two calibration points and scales the IHH200 automatically. If this is not possible, then the sensitivity figure (in mV/V) from the sensor calibration certificate can be used to scale the IHH200 by using the **tAbLE** calibration. This may be the only option available if you are unable to apply a known stimulus to the sensor, which quite often is the case.

LiVE Calibration Procedure

When **CALibrAt** is displayed press  .

LiVE ? will now be displayed, press  .

You will be prompted **USE SC ?**. This can be selected if you wish to use the shunt calibration figure from a sensor calibration certificate (care should be taken that the shunt calibration resistor used originally with the sensor is the same as is fitted in the IHH). If you wish to use this press  , otherwise press  .

You will then be prompted **APPLY LO**. At this point ensure that the low calibration stimulus is applied to the sensor and allow to settle of approximately 3 seconds, then press  .

You then be prompted with **DISP LO**. Press  to enter the display value required with the low stimulus applied to the sensor. The value can be entered by using the  and  button to select a digit and the  and  buttons to change the digit. When the value has been set press  .

You will then be prompted with **APPLY HI** (unless you chose to **USE SC ?**, in which case jump to the next stage) At this point ensure that the high calibration stimulus is applied to the sensor and allow to settle of approximately 3 seconds, then press  .

You then be prompted with **DISP HI**. Press  to enter the display value required with the high stimulus applied to the sensor. The value can be entered by using the  and  button to select a digit and the  and  buttons to change the digit. When the value has been set press  .

You should now see **donE** displayed. This means the calibration was successful, press  to the IHH200 to normal operation mode, with the new calibration data stored. If you see **FailEd**, then you will need to repeat the calibration, checking that you have completed the procedure in the correct order, and that the sensor is connected correctly.

tAbLE Calibration Procedure

When **CALibrAt** is displayed press  .

LiVE ? will now be displayed, press  .

tAbLE ? will now be displayed, press  .

You will be prompted with **InPut LO**, press  .

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Now enter the zero offset sensitivity of the sensor by using the  and  button to select a digit and the  and  buttons to change the digit. When the value has been set, press . If you do not know this, simply enter all zeros.

You will be prompted with **diSP LO**. Press  to enter the display value required for the low input figure entered. The value can be entered by using the  and  button to select a digit and the  and  buttons to change the digit. When the value has been set press .

You will be prompted with **InPut HI**, press .

Now enter the sensitivity figure supplied for the sensor by using the  and  button to select a digit and the  and  buttons to change the digit. When the value has been set press .

You will then be prompted with **diSP HI**. Press  to enter the display value required for the high input figure entered. The value can be entered by using the  and  button to select a digit and the  and  buttons to change the digit. When the value has been set press .

You should now see **donE** displayed. This means the calibration was successful, press  to the IHH200 to normal operation mode, with the new calibration data stored. If you see **FaiLEd**, then you will need to repeat the calibration, checking that you have completed the procedure in the correct order, and that the sensor is connected correctly.

Millivolt per Volt Calibration Procedure

This procedure outlines how a millivolt per volt calibration might be undertaken.

1. Ensure that the factory settings for gain and offset are set to 1 and 0, respectively. See millivolt per volt calibration section to do this.
2. Begin by connecting up the model IHH200 and a high precision Multimeter to the calibration source set at 2.5mV/V with a 350Ω load.
3. Take readings at 2.5mV/V and 0mV/V on both the model IHH200 and the high precision Multimeter.
4. Record your excitation reading.
5. To convert Multimeter reading to a millivolt per volt reading, divide the output reading on the meter by the measured value of excitation.

$$\text{millivolts per volt (mV/V)} = \frac{\text{Output Voltage (mV)}}{\text{Excitation (V)}} \quad [1]$$

6. The gain is then calculated by dividing the difference in the span of the Multimeter readings by The model IHH200 reading.
7. This value can then be entered into the millivolt per Volt Calibration menu under **5.0 gAln** then press to confirm.
8. The offset of the model IHH200 is derived by subtracting the 0mV/V Multimeter reading from the model IHH200 reading.
9. Again, enter this under **5.0 OFFS** in the millivolt per Volt Calibration menu then press to confirm.



IHH200 Reading e.g.
0.000338mV/V @ 0mV/V
2.47993mV/V @ 2.5mV/V

Calibration Source
2.5mV/V @ 350 Ω

Multimeter Reading e.g.
12.234mV @ 2.5mV/V
000.001mV @ 0mV/V
Excitation - 4.8939 V @ 2.5mV/V
Excitation - 4.8918 V @ 0mV/V
Setup Diagram
Using formula above [1]:
0.000204423mV/V @ 0mV/V
2.499846mV/V @ 2.5mV/V

	IHH200 (mV/V)	Multimeter (mV/V)
0 mV/V	0.000338	0.000204423
2.5mV/V	2.47993	2.499846

1. Gain = "Multimeter reading /" IHH200 reading = $\frac{(2.49984 - 0.000204423)}{(2.47993 - 0.000338)} = 1.008008\text{mV/V}$ (6dp)
2. Offset = Multimeter reading - IHH200 reading = $0.000204423 - 0.000338 = -0.000096\text{mV/V}$ (6dp)

Specifications

Performance	Input Type	Strain Gage Full Bridge Sensors
	Input Range	Up $\pm 5\text{mV/V}$ ($\pm 50\text{mV/V}$ can be supplied, with factory set option)
	Non Linearity	$\pm 0.005\%$ FSD
	Thermal Drift	< 25 ppm/ $^{\circ}\text{C}$
	Excitation Voltage	5Vdc ($\pm 4\%$), 59mA maximum current
	Minimum Bridge Resistance	85 Ω (4off 350 Ω sensors in parallel)
	Internal Battery	2 of AA size alkaline, access via sealed rear compartment
	Battery Life	45 hours (Typical 450 hours in low power mode), with 350 Ω sensor
	Update Rate	Up to 40mS (can be set in configuration menu)
Indication	Display Type	7½ digit LCD display, 8.8mm high digits
	Display Resolution	1 part in 250,000 at 1Hz update rate / 1 part in 65,000 at 10Hz update rate
	Annunciators	Low Battery warning; peak; valley; hold; tared; shunt cal; range
Control Variables	Front Panel User Keys	<p>Tactile Keys with recessed rims for:- ON/OFF Switches IHH200 power on/off RANGE Selects between two ranges HOLD Hold the current display value, press again to Control Variables Front Panel User Keys: release GROSS/TARED Zero's display ($\pm 100\%$ range) SHUNT CAL Generates simulated input for indicator testing PEAK Enables peak hold VALLEY Enables valley/valley hold</p>
	Settable Parameters	Tare/Zero value; display resolution/decimal point position; display update rate; low power mode; auto power off;
Mechanical	Electrical Connection	5 pin Binder socket (mating plug supplied)
	Physical Size	See drawing on page 25
	Weight	260 grams
	Legends	Insert legends for engineering unit identification (supplied)
Environmental	Operating Temperature	-10 $^{\circ}\text{C}$ to +50 $^{\circ}\text{C}$
	Environmental Range	IP65 (when mating plug fitted)
	Enclosure Type	ABS, dark grey (Leather Carry Case Optional)
	Safety / Low Voltage Directive	73/23/EEC amended by 93/68/EEC To IEC 1010-1:1990, EN 61010 - 1 - 1993 89/336/EEC
	EMC Directive	EN 50 081 - 1 : 1992 (Light Industrial)
	Emissions	EN 50 081 - 2 : 1992 (Heavy Industrial) pr EN 50 093 : 1991
	EMC Emissions	EN 50 082 - 1 : 1992 (Light Industrial) EN 50 082 - 2 : 1992 (Heavy Industrial)

Mechanical Dimensions

The Case is Registered Design No. 3021311

