



ITEM #	CHART#	THREAD SIZE 'T'
MCP02497	-01	1/4-28 -2A
MCP02498	-02	#10-32 -2A
MCP02499	-03	#6-32 -2A
MCP02500	-04	M6x1 -6g

MATERIAL:
303 S.S. COLD DRAWN

HEAT TREATMENT - FINISH:
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REVISIONS: (Refer to dwg # revision sheet)

M3 Male Thread Adapter

STANDARD NOTES: (Unless Otherwise Specified)
 ALL DIMENSIONS ARE IN INCHES
 DRAWING INTERPRETATION DIMS. PER ASME-Y14.5M
 SURFACE FINISH $\sqrt{0.002}$ OR BETTER
 REMOVE BURRS AND BREAK SHARP EDGES .005 - .015
 THREADS PER HANDBOOK H-28
 DIMENSIONS ARE SHOWN AFTER PLATING
 CRITICAL DIMENSION \leftarrow

ANGLE:
± 1/2°

CHAMFER:
± 5°

3rd ANGLE PROJ.
 TOLERANCE:
 .X ± 0.1°
 .XX ± 0.01°
 .XXX ± 0.005°
 .XXXX ± 0.001°

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FUTEK
 ADVANCED SENSOR TECHNOLOGY, INC.
 10 THOMAS, IRVINE, CA 92618 USA
 Phone: (949) 465-0900
 Fax: (949) 465-0905

MODEL: LRM200	DWG No.: FM3845
DRAWN BY: E. Pano	CREATED DATE: 8/26/2014
APPROVED BY: R. Walker	APPROVAL DATE: 9/4/2014
ITEM #: SEE CHART	CAGE: 1X8M6 SHEET: 1 OF 1